

## Packaging



## Mixing



## Application



## Uses



## Substrates

Concrete  
Brick  
Block  
Cement Render

## C2S1E Economical, rubber-modified, stone & tile adhesive

### Description

An economical, rubber-modified, cement adhesive for fixing ceramic, porcelain and stone tiles to firm substrates, i.e., masonry, building boards and **Construction Chemicals** waterproofing membranes.

### Uses

A one-pack, thick or thin bed, floor and wall adhesive for concrete, cement render, brick, block, fibre cement sheet, gypsum building boards and **Construction Chemicals** waterproofing membranes.

### Coverage (Approximate)

8m<sup>2</sup> per 20kg using a 10mm notched trowel.

### Performance Data

Exceeds the performance requirements of AS ISO 13007.1.

### Tensile Adhesion Strength

1.2MPa (28 days)

### Specification

The tile adhesive will be water-resistant, rubber-modified, cement-based adhesive that conforms to AS ISO 13007.1 and has a minimum tensile adhesion strength of 1.2MPa, such as **Ecofix** manufactured by **Construction Chemicals** and shall be applied in accordance with the manufacturer's application instructions.

### Surface Preparation

The surface to be tiled must be firm and clean, free from dust, waxes, paint and other contaminants. Steel floated concrete floors must be mechanically roughened, washed thoroughly and allowed to dry prior to tiling. Prime with **Primax** on external and smooth surfaces and **Primebond** on internal porous surfaces.

### A guide to tile joint sizes

Internal minimum 2mm, external minimum 4mm or as specified by the tile manufacturer and AS3958.1. **Do not** fix tiles with tight joints. When grouting joints of less than 3mm we recommend mixing the grout with **Primebond**. Greater care is needed to place the grout deep into joints before pointing the joints to compact the grout surface.

### Mixing

Mix with clean water using 2-3 litres to 10kg. Add the powder to the water while mixing with a slow speed electric drill to obtain a lump-free, creamy consistency. Adjust mix to suit user's preference. Allow to stand for 5 minutes and restir before use. Pot life is approximately 2 hours.

### Application

Apply with a notched trowel. For tiles 400mm x 400mm or greater use a 12mm notch and butter tile back (as per the Australian Standard AS3958.1). The final bed thickness must not be less than 2mm for walls and 3mm for floors, to accommodate movement. Spread about 1 metre at a time. Tiles must be set in place while the adhesive is still wet on the surface. Press tiles firmly into the adhesive using a slight sliding motion. Tiles must be firmly bedded into the adhesive so no voids occur beneath the tiles. **Do not** spot fix. Movement joints (5mm) to be at 5 metre grids, corners and room perimeters are filled with a silicone sealant.

Must be applied in accordance with all relevant **Construction Chemicals** technical information: [www.constructionchemicals.com.au/tech-info/](http://www.constructionchemicals.com.au/tech-info/)

### Grouting

Grouting should be commenced after 24 hours. Grout with **Kemgrout**.

### Precautions

**Ecofix** will adhere to most surfaces, but when exceptional movement is expected, the addition of a litre of **Kemcrete** per 20kg bag, or the use of **Monoflex** is recommended.

### Safety Precautions

Non-toxic, but contains cement which contains silica. Wear gloves and appropriate respirator. Further information for this product is contained in the Safety Data Sheet. Refer; **Ecofix - SDS**

### Shelf Life

When stored in the original, unopened packaging, in a dry place @ 23°C @ 50% relative humidity, the product has a 12 month shelf life.