

A Guide to Fixing Thin Body Tiles

Priming



Application



Fixing Tiles Packaging Mixing





Application





Substrates



This information is provided as a guide for the adhesive fixing of thin body tiles.

Fixing of thin body tiles must be done in accordance with the tile manufacturer's recommendations and relevant fixing standards. The substrate must be structurally sound, dry, clean, level and cured. Do not tile over cracks or joints.

Thin body tiles are 3mm to 7.5mm thick and up to $1m \times 3m$ in size and are used for domestic and light duty commercial floors and walls, where the tile is not subjected to point loadings or hard wheeled trolleys.

Applications include initial installations and tile on tile renovations.

Fixing Instructions

- 1. The substrate to be tiled must be perfectly flat. Levelling of floors should be done with **Level Floor**.
- 2. Allow a grout joint of 2-3mm between tiles to allow for movement and provide for expansion and construction joints.
- 3. Set tiles so that there are no voids under the tiles, by applying the adhesive to both the tile and the substrate.

Tile on Tile

- 1. Prepare the glazed tile by scrubbing the surface with **Kemclean**, remove residue by mopping with ample clean water, changing water regularly. Porcelain tiles must be mechanically abraded to remove contaminants.
- Prime the surface with **Primax** (brush or broom applied only).

Recommended Adhesives are:

- Kemgrip Floor & Wall mixed with Elastacrete
- Monoflex
- Ultima

Grouting

Grout after adhesive has set, approximately 24-36 hours. Use **Kemgrout** mixed with **Primebond**.

Precaution

We recommend **7.5mm** thick or greater for floor tiling applications or as specified by the tile manufacturer.

Fibreglass mesh must be alkali resistant.

Fibreglass backed tiles must be bonded with extreme care as the fibreglass is difficult to adhere to and a test area is recommended to determine the best application method and suitability.

Apply tiles using good trade practice, in accordance with the tile manufacturer's recommendations.



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The information contained in this technical publication is based on our current knowledge and experience and is provided as a guide only. In view of the many factors that may affect application it is the user's sole responsibility to ensure suitability for a specific purpose.